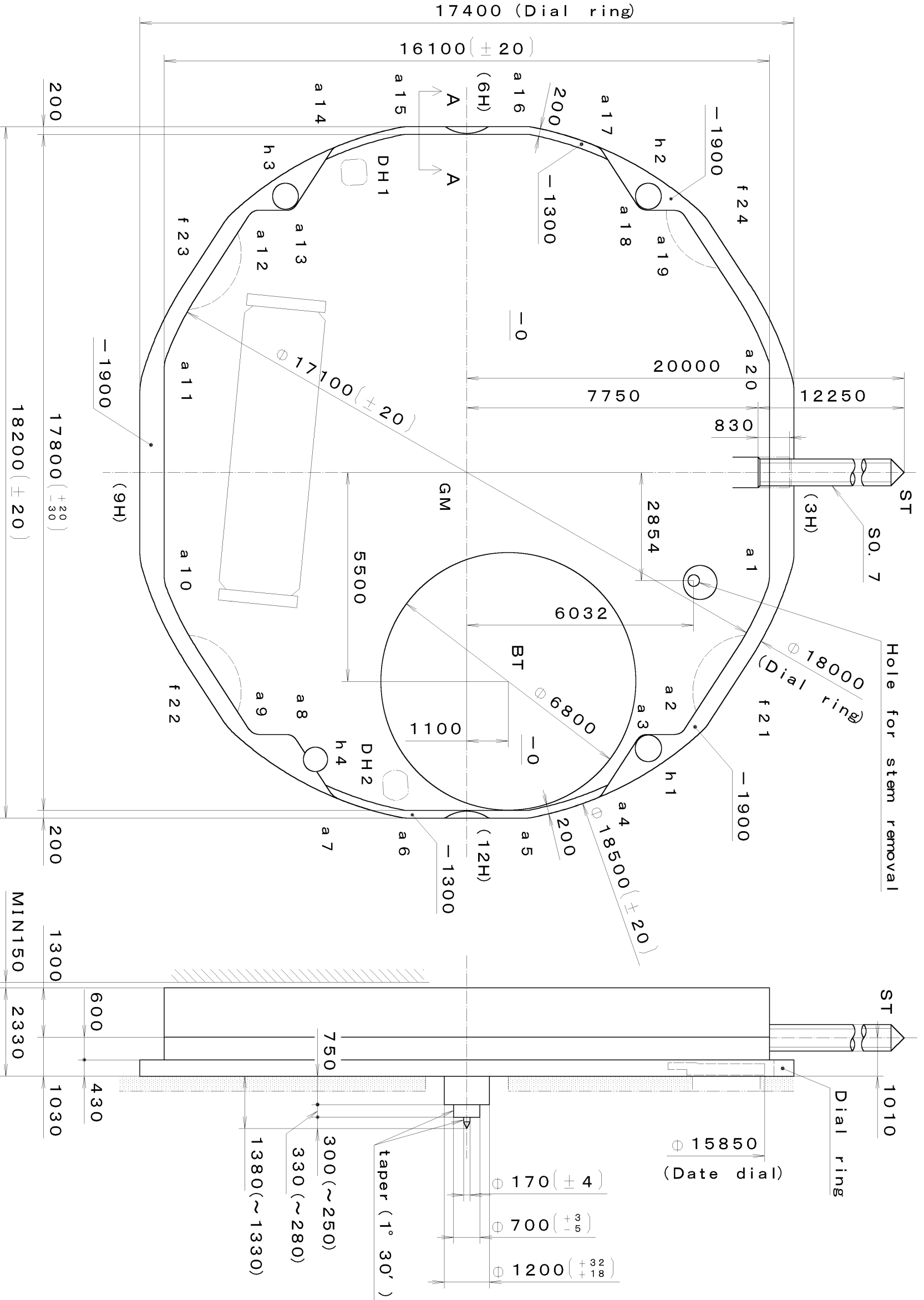


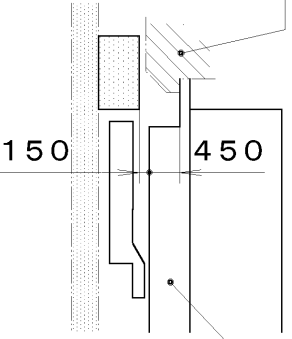
DH1~DH2=16171 (±20)

Coordinates

Mark	X	Y	R
GM	0	0	—
h1	7270	4825	350
h2	-7270	4825	350
h3	-7270	-4825	350
h4	7557	-4025	325
DH1	-7900	-3000	—
DH2	8234	-1900	—
a1	2793	7550	500
a2	6600	5539	300
a3	7200	4787	300
a4	8299	3350	300
a5	8800	1632	300
a6	8800	-1632	300
a7	8299	-3350	300
a8	7200	-4787	300
a9	6600	-5539	300
a10	2793	-7550	500
a11	-2793	-7550	500
a12	-6600	-5539	300
a13	-7200	-4787	300
a14	-8299	-3350	300
a15	-8100	-1566	1000
a16	0	0	9250
a17	-8299	3350	300
a18	-7200	4787	300
a19	-6600	5539	300
a20	-2793	7550	500
f21	5788	7505	1500
f22	5788	-7505	1500
f23	-5788	-7505	1500
f24	-6864	6800	1500

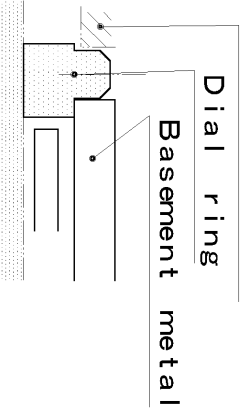


Hook



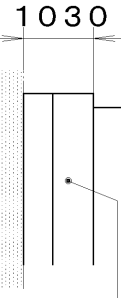
Section f21~f24

Casing Holder



Section h1~h4

Basement metal



Section A-A

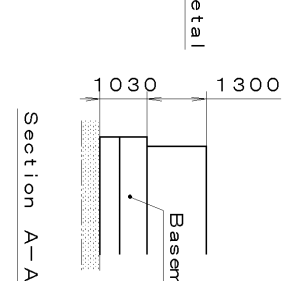
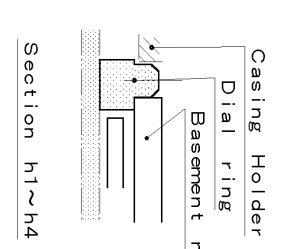
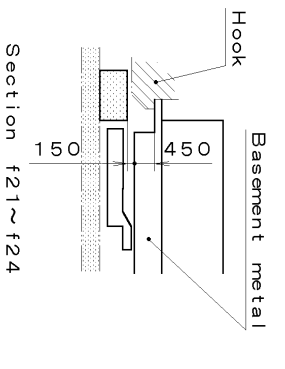
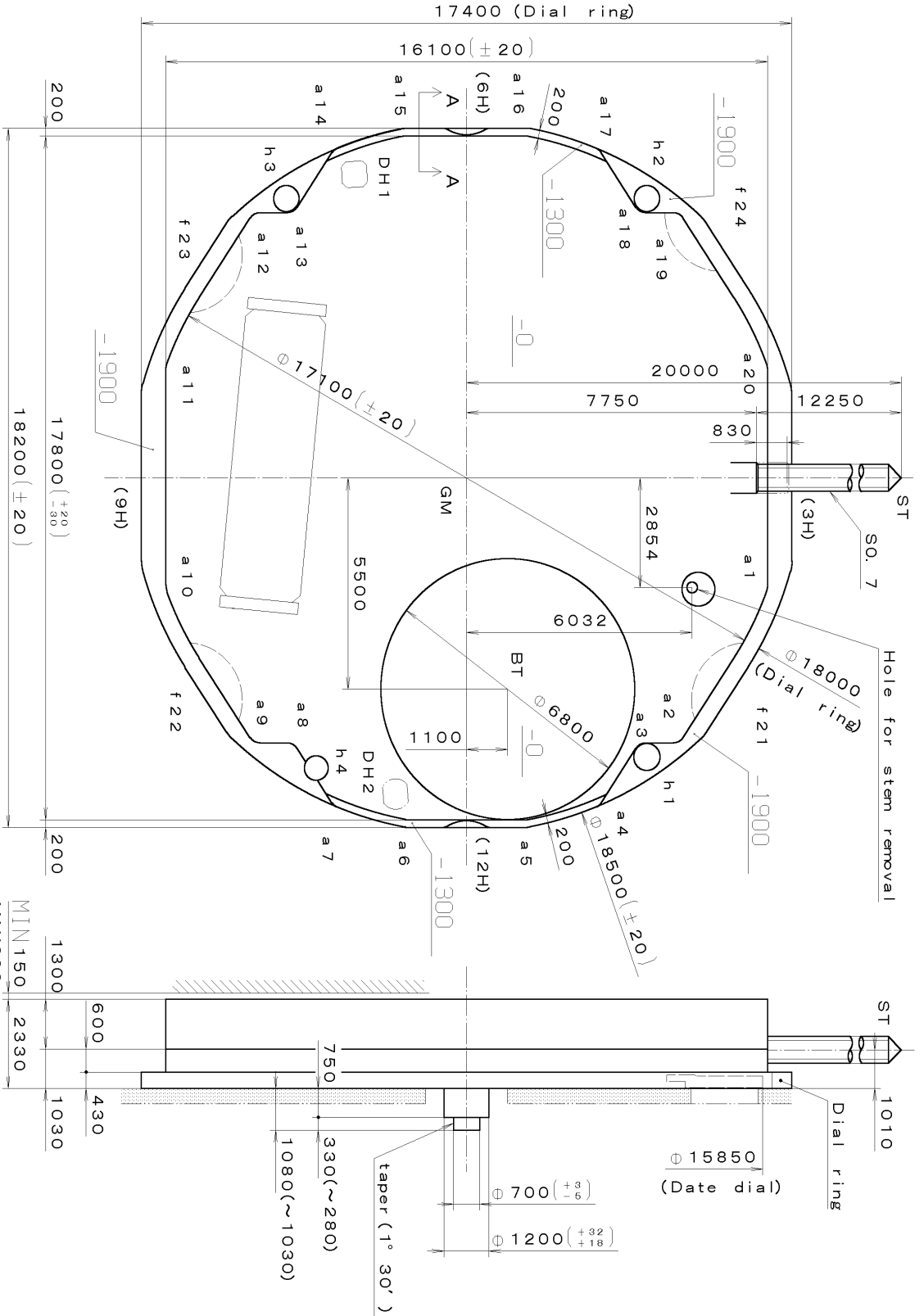
Material	Quantity	Unit	Scale	Date	Drawn	Checked	Approved	Name:
Material		1/1000 mm	9:1					T. Hiruta
Heat Treatment								
Hardness								
Plating								
General Tolerances								Cal. No. : 9T13
Dimensions								Parts:
Angles								Frame for Case
								Drawing No. : 9T13C001

MIYOTA

*** T1PW 9T15 (01) *** (2100 1121) 00-06-26

DH1~DH2=16171 (±20)

Coordinates			
Mark	X	Y	R
GM	0	0	—
h1	7270	4825	350
h2	-7270	4925	350
h3	-7270	-4825	350
h4	7557	-4025	325
DH1	-7900	-3000	—
DH2	8234	-1900	—
a1	2793	7550	500
a2	6600	5539	300
a3	7200	4787	300
a4	8289	3350	300
a5	8900	1632	300
a6	8900	-1632	300
a7	8289	-3350	300
a8	7200	-4787	300
a9	6600	-5539	300
a10	2793	-7550	500
a11	-2793	-7550	500
a12	-6600	-5539	300
a13	-7200	-4787	300
a14	-8289	-3350	300
a15	-8100	-1566	1000
a16	0	0	9250
a17	-8289	3350	300
a18	-7200	4787	300
a19	-6600	5539	300
a20	-2793	7550	500
f21	5788	7505	1500
f22	5788	-7505	1500
f23	-5788	-7505	1500
f24	-6864	6800	1500



Material	Quantity	Unit	Cal. No. : 9T15
Material		1/1000 mm	
Heat Treatment			
Hardness		Scale	
Plating		9:1	
		Date	
		Drawn	
		Checked	
		Approved	
		T. Hiruta	
		Name:	
		Frame for Case	
		Drawing No. : 9T15C000	
		General Tolerances	
		Dimensions	
		Angles	

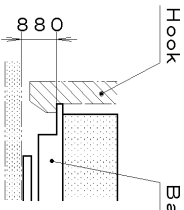
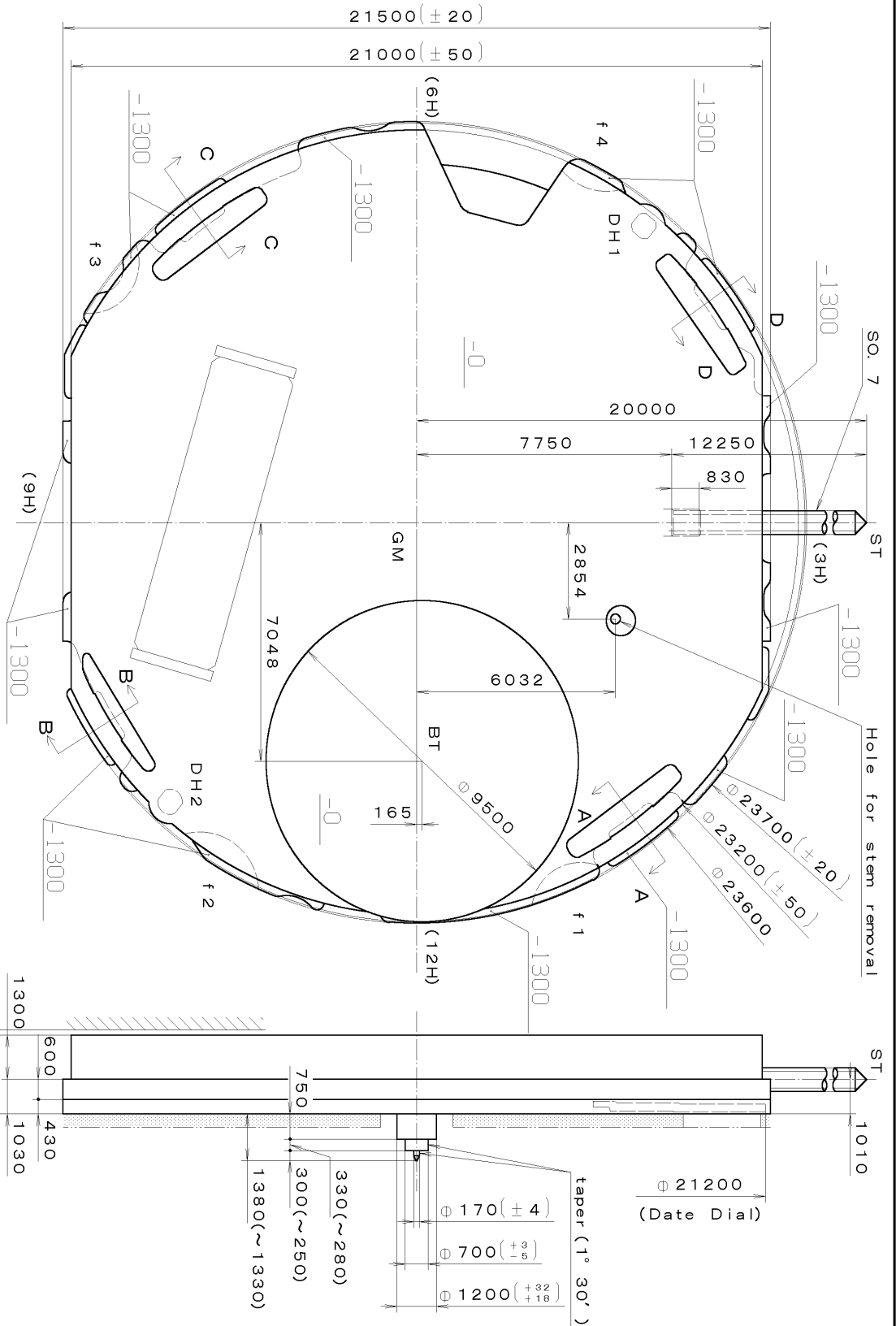
MIYOTA

*** T1PW 9U13 (01) *** (2100 1121) 00-06-26

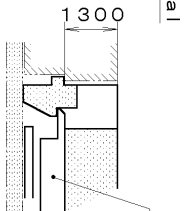
DH1~DH2=22287 (±30)

Coordinates

Mark	X	Y	R
GM	0	0	—
DH1	-8759	6900	—
DH2	8251	-7500	—
f 1	11844	4979	1500
f 2	10937	-6601	1800
f 3	-7683	-9951	1500
f 4	-11566	5760	1800



Section f1~f4



Section A-A, B-B
C-C, D-D

Quantity	Unit	Scale	Date	Checked	Approved	Material	Heat Treatment	Hardness	Plating	General Tolerances	Dimensions	Angles
	1/1000 mm	8:1		T. Hiruta								
Name: Frame for Case												
Drawing No.: 9U13C000												

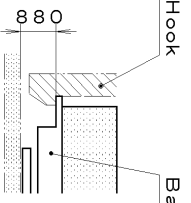
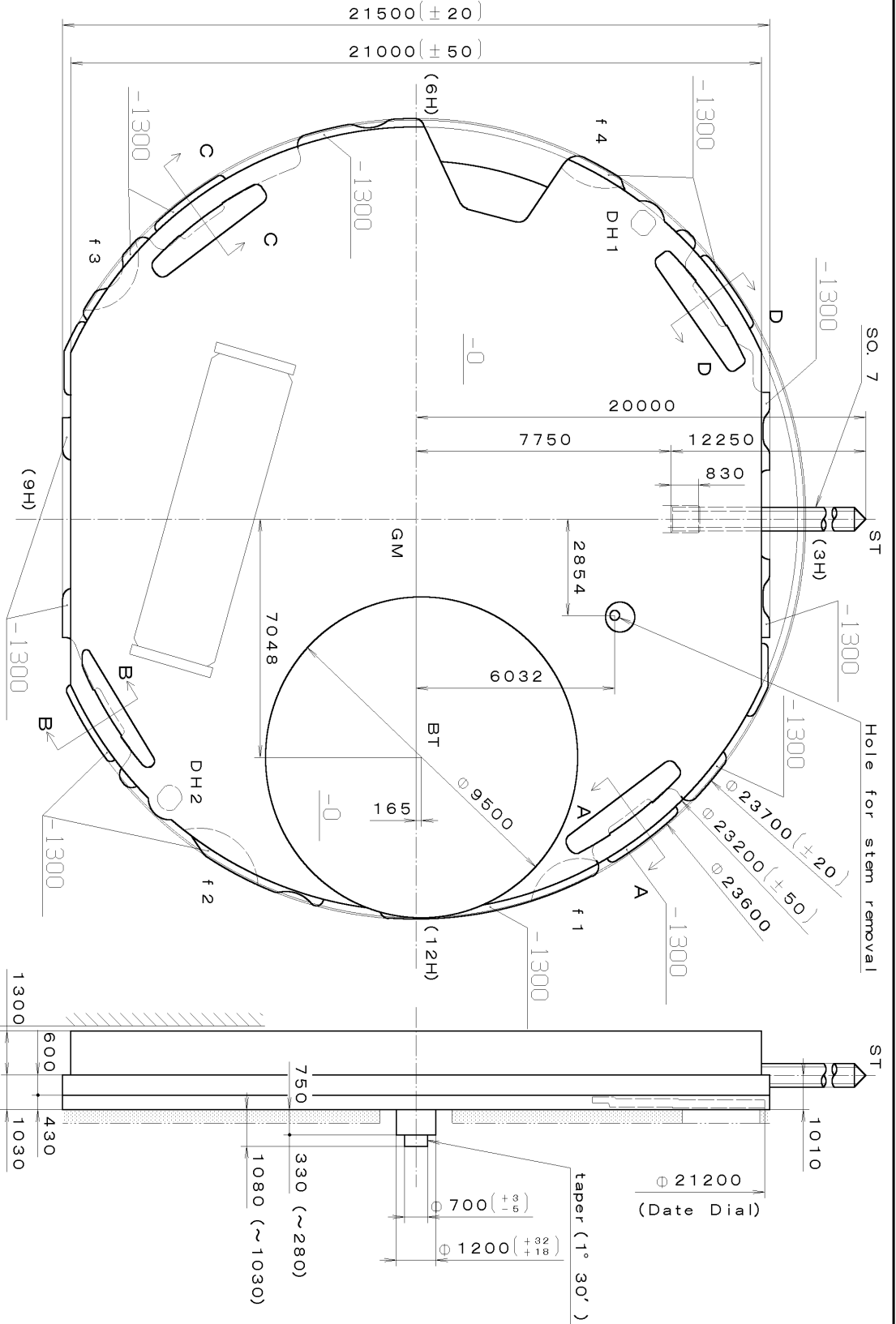
MIYOTA

*** T1PW 9U15 (01) *** (2100 1121) 00-06-26

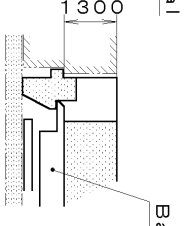
DH1~DH2=22287 (±30)

Coordinates

Mark	X	Y	R
GM	0	0	—
DH1	-8759	6900	—
DH2	8251	-7500	—
f 1	11544	4979	1500
f 2	10937	-6601	1800
f 3	-7683	-9951	1500
f 4	-11566	5760	1800



Section f1~f4

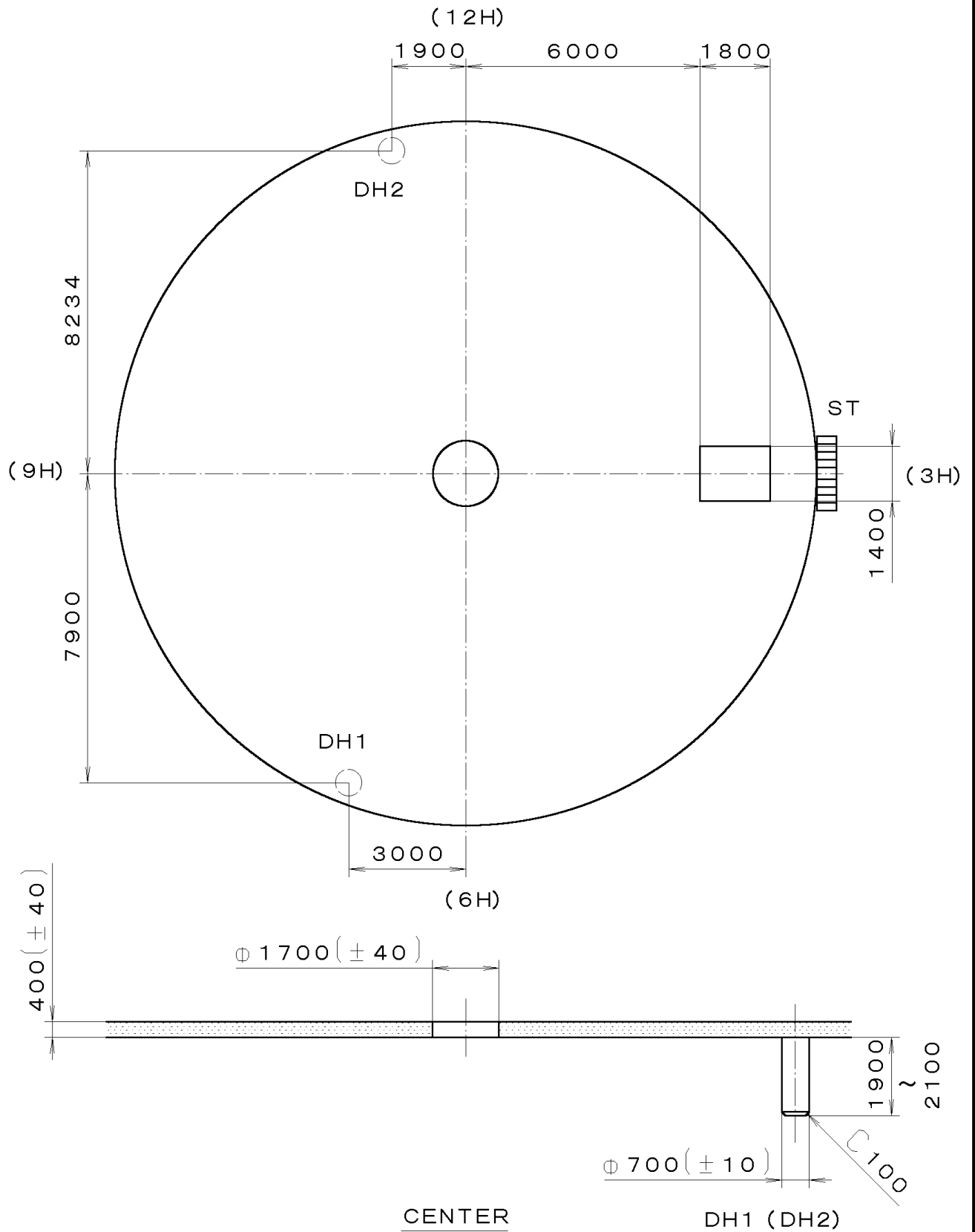


Section A-A, B-B, C-C, D-D

Material	Quantity	Unit	Cal. No. : 9U15
Heat Treatment		1/1000 mm	
Hardness		8:1	
Plating			
General Tolerances			
Dimensions			
Angles			
Name:	T. Hiruta		
Frame for Case	Drawing No. : 9U15C000		

MIYOTA

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

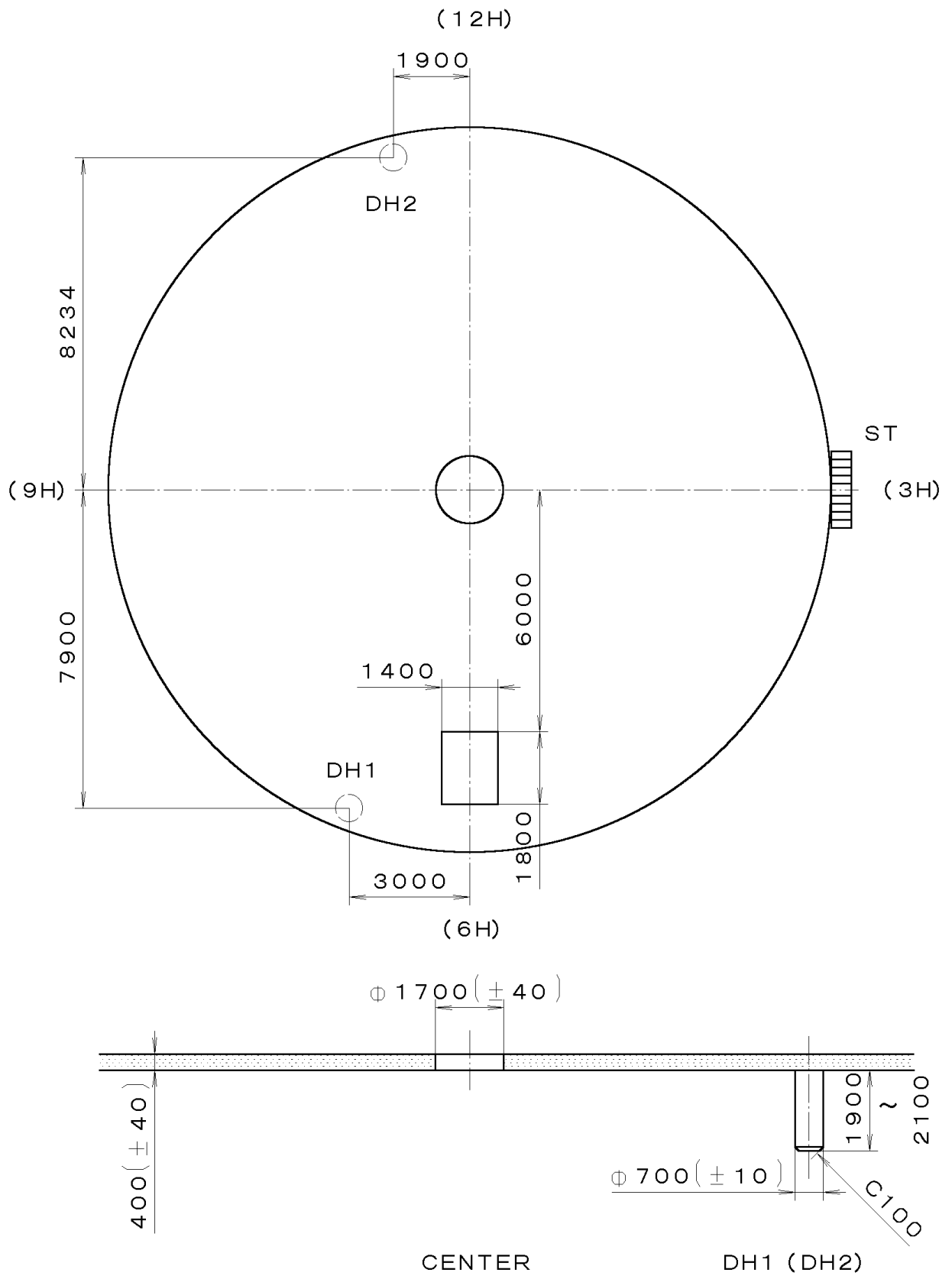


00-06-22
(2100 1121)
9T13-00A (01) ***
*** T I P W

7			Quantity		Ca l. No. :	9T13-00A
6			Unit	1/1000 mm	Parts:	
5			Scale	7:1	Name:	
4			Date		Indications for Dial	
3			Drawn		Drawing No. : 9T13D000	
2			Checked	T. Hiruta		
1			Approved			
Material						
Heat Treatment			General Tolerances		MIYOTA	
Hardness			Dimensions			
Plating			Angles			

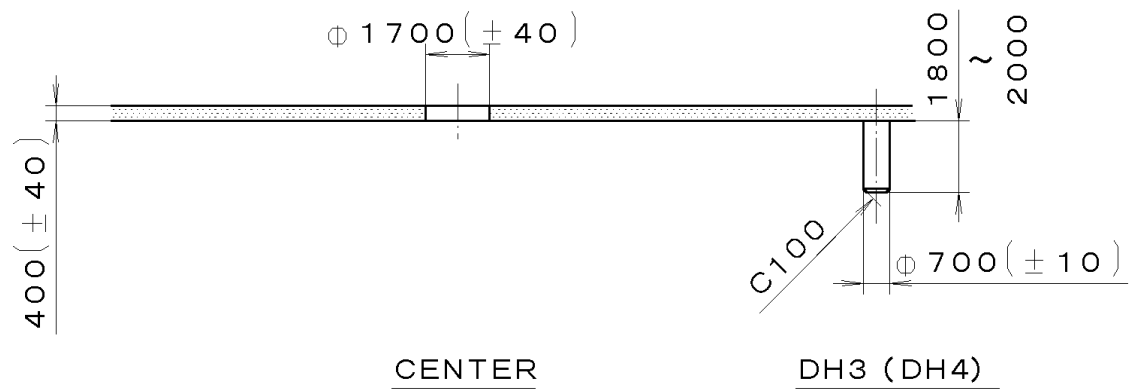
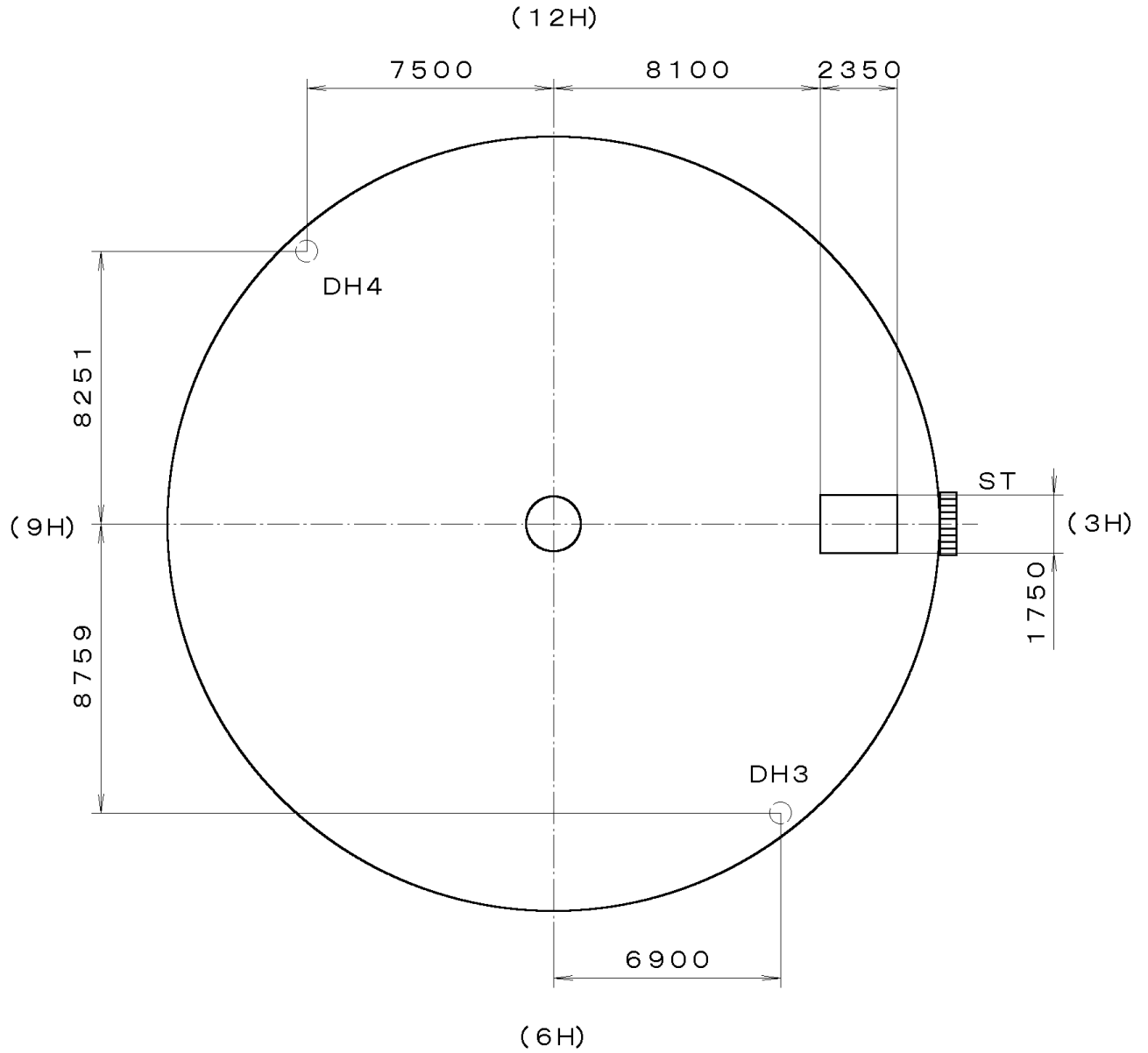
This drawing is provisional and subject to our reconfirmation and/or revision without notice.

00-06-22) (2100 1121) (01) *** 9T13-00V *** TIPW



7			Quantity		Cal. No. :	9T13-00V
6			Unit	1/1000 mm	Parts:	
5			Scale	7:1	Name:	
4			Date		Indications for Dial	
3			Drawn		Drawing No. : 9T13D010	
2			Checked	T. Hiruta		
1			Approved			
Material						
Heat Treatment			General Tolerances		MIYOTA	
Hardness			Dimensions			
Plating			Angles			

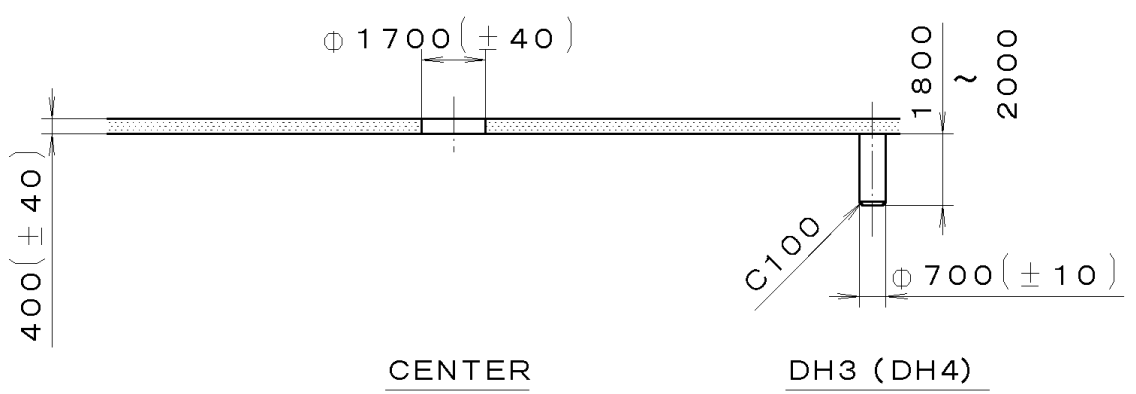
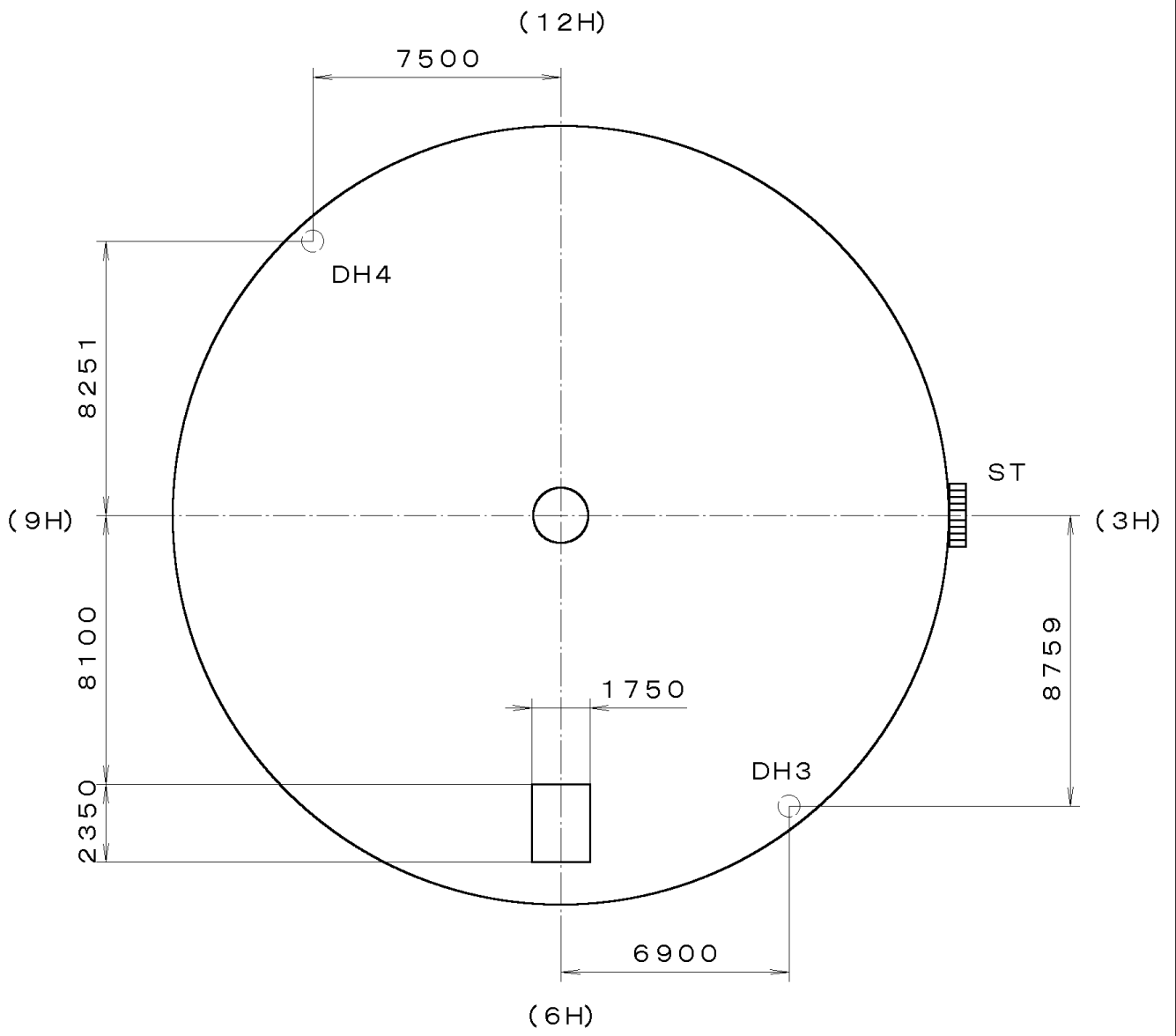
This drawing is provisional and subject to our reconfirmation and/or revision without notice.



*** T I P W 9U13-00A (01) *** (2100 1121) 00-06-80

7		Quantity		Cal. No. :	9U13-00A
6		Unit	1/1000 mm	Parts:	
5		Scale	5:1	Name:	Indications for Dial
4		Date		Drawing No. :	9U13D000
3		Drawn			
2		Checked	T. Hiruta		
1		Approved			
Material					
Heat Treatment		General Tolerances		MIYOTA	
Hardness		Dimensions			
Plating		Angles			

This drawing is provisional and subject to our reconfirmaiton and/or revision without notice.

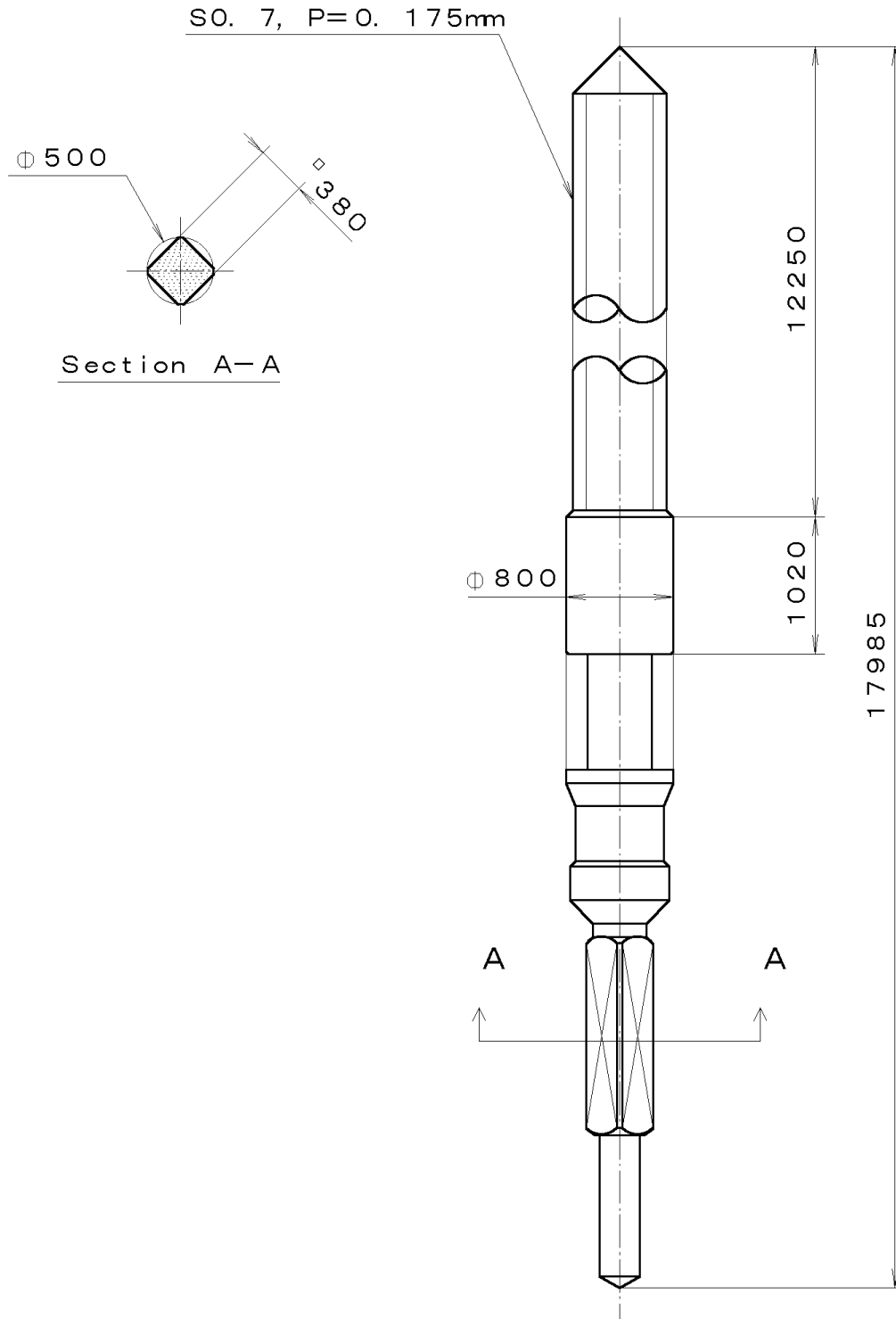


(00-06-30) (2100 1121) (01) *** 9U13-00V *** TIPW

7			Quantity		Cal. No. :	9U13-00V
6			Unit	1/1000 mm	Parts:	
5			Scale	5:1	Name:	Indications for Dial
4			Date		Drawing No. :	9U13D010
3			Drawn			
2			Checked	T. Hiruta		
1			Approved			
Material			General Tolerances		MIYOTA	
Heat Treatment			Dimensions			
Hardness			Angles			
Plating						

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

*** T I P W (01) *** (2100 1121 A-01 A-01) 00-06-22
 065-495



7			Quantity		Ca l. No. :
6			Unit	1/1000 mm	
5			Scale	20:1	Parts:
4			Date		065-495
3			Drawn		
2			Checked	T. Hiruta	Name:
1			Approved		SETTING STEM
Material		SuS420F-DG			Drawing No. : 4950S000
Heat Treatment		焼入焼戻	General Tolerances		MIYOTA
Hardness		HV550	Dimensions		
Plating			Angles		