## Watch Movement Specification and Drawing

## MULTI - FUNCTION

## Cal. VX9NE

Movement Size

12 3/4"'

```
Casing Diameter
```


## Ø28.6mm

Height
3.99 mm


Battery Life

## 3 years

## Cal. VX9NE

| Items | Rev. | Page |
| :--- | :---: | :---: |
| Specifications | 03 | 1 |
| Appearance | 03 | 2 |
| Casing | 04 | 3 |
| Hand fitting-01 | 04 | $4-01$ |
| Hand fitting-02 | 00 | $4-02$ |
| Hand setting stem | 03 | 5 |
| Dial | 01 | 6 |
| Casing ring | 02 | 7 |
| Operation | 01 | 8 |
| Attention on assembly | 01 | 9 |

## Cal. Specifications <br> Analog Quartz 12 3/4'" Movement / 3 hands (H/M/S) and 3 eyes with Day I Date / 24 Hour indicators

## 1. MOVEMENT DIMENSIONS

Outside diameter
Casing diameter
Total height
2. TIME STANDARD

Type of quartz oscillator
Frequency of quartz oscillator
Accuracy
Operating temperature range
Regulation device
3. INDICATOR / FUNCTIONS

3 Hands
3 Small hands
Reset switch
Setting mechanism

```
\phi29.50mm }\times26.00\textrm{mm}(3-9\textrm{H})\times29.36\textrm{mm}(12-6H
\phi28.60mm }\times25.60\textrm{mm}(3-9\textrm{H})\times28.60\textrm{mm}(12-6\textrm{H}
3.99 mm (including battery)
```

Tuning fork
$32,768 \mathrm{~Hz}$
$\pm 20$ seconds per month (on wrist)
$-5^{\circ} \mathrm{C}$ to $+50^{\circ} \mathrm{C}$
Nil (Pre-adjusted)

Hour / Minute / Second
Day (12H) / Date(6H) / 24 Hour(9H)

| Crown at normal position | : Free |
| :--- | :--- |
| Crown pulled out 1st click | : Time setting / Reset |
| 2 H button | : Day change |
| 4 H button | : Date change |

0 Jewels
Over 1600A/m (Direct current magnetic field)
Second hand $\quad: 0.1 \mu \mathrm{~N} \cdot \mathrm{~m}$
Minute hand $\quad: 0.9 \mu \mathrm{~N} \cdot \mathrm{~m}$
Hour hand $\quad: 0.9 \mu \mathrm{~N} \cdot \mathrm{~m}$
Day hand : less than $0.008 \mu \mathrm{~g} \cdot \mathrm{~m}^{2}$

Silver oxide battery / $\phi 9.5 \mathrm{~mm} \times \mathrm{t} 2.7 \mathrm{~mm}$
SR927SW ( Maxell, Sony, Seizaiken )
1.55 V

Approx. 3 years
Approx. $2.1 \mu \mathrm{~A}$
1.2 V
6. SEPARATED PARTS (Parts code)

Hand setting stem
Battery
7. TEST OF ACCURACY

Equipment to be used

Duration of measurement
Microphone to be used

0351578 or 0351177
SR927SW

SEIKO quartz tester QT-99,
Greiner quartz timer-C , Witschi Q-tester 4000 10 seconds
Electromagnetic detection type

All specifications are subject to change without notice.

| Cal. |  |  |
| :--- | :--- | :--- |
| VX9NE | Appearance | Date:15/Feb./'16 |
|  | Rev.:03 |  |



| Cal. CaSing |
| :--- | :--- | :--- |
| VXGE |$\quad$| Date:15/Feb./'16 |
| :--- |
|  |


| Center post |  | Type M (2) <br> VX9NE** | Type L (3) <br> VX9NE** |
| :--- | :---: | :---: | :---: |
| Maximum height from <br> dial support | $H 1$ | 214 | 256 |
| Total height <br> including movement | $H 2$ | 613 | 655 |
| Maximum height from <br> dial support | $H 3$ | 63 | 111 |


※:Pullout stroke

1435(From movement center)


Button stroke


| Cal.$V \times 9 N E$ | Hand fitting-01 |  |  |  | $\begin{aligned} & \text { Date:19/0ct./'16 } \\ & \hline \text { Rev.:04 } \end{aligned}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |
|  | ce <br> hand $\leqq$ <br> e hand $\leqq$ <br> d hand $\leqq$ of inert and $\leqq$ | ter wheel | $\left(\begin{array}{l} 90 \mu \mathrm{~g} \cdot \mathrm{~m} \\ 90 \mu \mathrm{~g} \cdot \mathrm{~m} \\ 10 \mu \mathrm{~g} \cdot \mathrm{~m} \end{array}\right)$ <br> $m^{2}$ <br> Fourth | whee |  |  |
|  | Parts No. |  |  |  |  |  |
|  | Hour wheel | Center wheel | Four th wheel | Date wheel | Day wheel | 24 Hour wheel |
| Type M VX9NE** | 0271658 | 0221602 | 0241559 | 0970503 | 1002546 | 1002559 |



|  | $L 1$ | $L 2$ | $L 3$ | $L 4$ | $L 5$ | $L 6$ | $L 7$ | $T$ | $* 1 R$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Type M (2) <br> VX9NE** | 143 | 186 | 229 | 40 | 63 | MIN: <br> 50 | MAX: <br> 50 | 15 | MAX: <br> 1250 |

※ 1:It is the size taken into consideration for hands attachment. Please observe some standard value specified in unbalance and moment of inertia when using long hands.


| Cal. Hand setting stem | Date:24/Jul./'15 |
| :--- | :--- | :--- | :--- |
|  | Rev.:03 |


※ Not threaded

|  | PartNo. | S1 | S2 | *S3 |
| :---: | :---: | :---: | :---: | :---: |
| Type-1 | 0351177 | 1366 | 1964 | 60 |
| Type-2 <br> (Standard) | 0351578 | 2507 | 3105 | 650 |

Material : Steel
Hardness : Vickers $600 \pm 50$




|  | Crown position |  |
| :---: | :---: | :---: |
|  | O click |  |
| Crown | Free | 1st click |
| 2 H button | Time setting |  |
| 4 H button | Day change |  |

* Do not set the day and date between 9:00 PM and 4:00 AM.

Otherwise, the day and date may not change properly.

| Cal. VX9NE | Attention on aSSembly | Date : 30/Apr./'14 |
| :--- | :--- | :--- |
|  | Rev. : 01 |  |

## 1. Casing

- Please use the casing part with rotary regulation to fix the movement tightly inside of the case, and to stabilize position of the button and the movement.
- An example of rotary regulation is shown below.
※The aim of rotary regulation is less than $\pm 1.5 \mathrm{deg}$.



## 2. Button position

-Please keep the clearance between the movement and the tip of button to prevent the interference in assembling and enable to be cased smoothly.


To keep the clearance, it is recommended to use button spring.

